

# Composites

# **DESIGNS** wall panels

# PRODUCT CODE: IPSA + IPSC + IPCN

## CLASS A + C FIRE RATING PER ASTM E-84 + CAN/ULC-S102-10 TESTED

### PRODUCT

The DESIGNS fiberglass reinforced plastic (FRP) panel with a unique, decorative image is a durable, flexible building material and will not mold, mildew, rot or corrode. It exhibits excellent resistance to mild chemicals and moisture. The panel is available in a Class A or Class C fire rating per ASTM E-84 or a panel tested per CAN/ULC-S102-M for use in Canada.

### PURPOSE

DESIGNS wall panels are designed for INTERIOR USE ONLY where a sanitary, easy-to-clean panel is desired. The decorative image enhances any area where the features and benefits of an FRP panel are required but a more cosmetically appealing finish is desired.

### NOTE

Due to the specialty custom nature of the DESIGNS production process, color variance from lot to lot production will occur. Panels will not be the exact same color from run to run. ORDER ENOUGH PANELS TO COMPLETE A ROOM INSTALLATION.

DESIGN PROPERTIES									
PRODUCT CODE	FIRE RATING	NOMINAL THICKNESS	AVAILABLE PATTERNS			AVAILABLE SIZES			
IPSA	Class A	0.075" 1.9 mm	CLASSICS COLLECTION Sierra Ash   010SA Maryland Maple   009MM Washington Wood   008WW True Terrazzo   005TZ Corn Silk Canvas   008C Chrome Canvas   011C Cactus Canvas   019C Sculptured Stone   007SS Caramel Crosshatch   013CH	HEARTLAND COLLECTION Shelby   50HC Dwight   51HC Davey   52HC Guss   53HC Essex   54 HC Waukon   55HC Conrad   56HC Colby   57HC	PATHWAYS COLLECTION Signals   01PW Reflect   02PW Line   03PW Cell   04PW Stream   05PW Beam   06PW Social   07PW Link   08PW Currents   09PW				
IPSC	Class C	0.075" 1.9 mm	Piri Blue Stripe   023PBS Baton Rouge Bamboo   001BRB Carolina Cherry   002CC Tennessee Timber   003TT Colonial Canvas   012C Camel Canvas   010C Coastal Canvas   007C Scattered Stone   004SS Maui Marble   006MM Brushed Metal   025BM Graystone   024GS	RUNWAY COLLECTION Ginza   70RC d'Oro   71RC Avenues   72RC Garment   73RC Oxford   74RC Palermo   75RC Gracia   76RC Champs   77RC	Wave   10PW Connect   11PW Footprint   12PW DESIGNS CUSTOM	4' x 8' 1.2 m x 2.4 m 4' x 10' 1.2 m x 3.0 m			
IPCN	CAN/ULC -S102	0.075" 1.9 mm	FOREST COLLECTION Sabine   30W Pike   31W Sequoia   32W Arapaho   33W Payette   34W Ocala   35W Sawtooth   36W	Burlington   90CW LaSalle   91CW Staten   92CW Skyway   93CW Union   94CW Colfax   95CW Westpark   96CW Sumner   97CW Franklin   98CW Mover   99CW					

Additional lengths, widths and colors available by quotation. 12,000 sq. ft. per product, weight and colors required to manufacture.

Orders from different customers may be batched to obtain manufacturing minimums, however lead time may be affected.

TYPICAL PHYSICAL PROPERTIES								
PROPERTY	IPSA	IPSC	IPCN	TEST METHOD				
FLEXURAL STRENGTH	10 x 10³ psi   69 MPa	8 x 10³ psi   55 MPa	10 x 10³ psi   69 MPa	ASTM - D790				
FLEXURAL MODULUS	0.25 x 10º psi   1724 MPa	0.2 x 10 <sup>6</sup> psi   1379 MPa	0.25 x 10º psi   1724 MPa	ASTM - D790				
TENSILE STRENGTH	6 x 10³ psi   41 MPa	7 x 10³ psi   48 MPa	6 x 10³ psi   41 MPa	ASTM - D638				
TENSILE MODULUS	0.4 x 10º psi   2758 MPa	0.9 x 10º psi   6205 MPa	0.7 x 10 <sup>6</sup> psi   4826 MPa	ASTM - D638				
BARCOL HARDNESS	25	25	25	ASTM - D2583				
IZOD IMPACT	5.0 ft-lb/in notched   0.27 J/mm	4.0 ft-lb/in notched   0.21 J/mm	5.0 ft-lb/in notched   0.27 J/mm	ASTM - D256				
COEFFICIENT OF LINEAR THERMAL EXPANSION	2 x 10 <sup>.5</sup> 10/10/°F   36 µm/m/°C	2 x 10 <sup>-5</sup> 10/10/⁰F   36 µm/m/°C	N/A	ASTM - D696				
SURFACE BURNING CHARACTERISTICS	Class A	Class C	CAN/ULC-S102	ASTM - E84 and S102				

#### **SPECIFICATIONS**

Crane Composites, Inc. (CCI) panels are manufactured by a continuous laminating process in lengths as required.

#### COMPOSITION

Reinforcement: Random chopped fiberglass. Resin Mix: Polyester/styrene copolymer, inorganic fillers, and pigments.

#### FINISHED PANEL QUALITY

- 1. Panels shall have a wear side with a smooth finish. Color shall be uniform throughout as specified. The backside shall be smooth. The backside surface may have some variations which do not affect functional properties and are not cause for rejection.
- 2. Physical properties shall be as set forth on Page 1.
- Dimensions shall be as specified on purchase order, subject to the following tolerances: WIDTH: ±1/8" (±3.2 mm) LENGTH: ±1/8" (±3.2 mm) up to 12' (3.7 m) SQUARENESS: ±1/8" (3.2 mm) in 48" (1.2 m) of width
- 4. Product quality standards and tolerances for panel weight and thickness shall be as set forth in Crane Composites' Quality Control Procedures/Standards which are available on request.
- 5. Panels shall be installed in accordance with manufacturer's guidelines as set forth in the Crane Composites Installation Guide (Form #6876).

#### CERTIFICATIONS

- 1. Meets USDA/FSIS requirements.
- 2. Some products have been tested and meet the requirements FMVSS 302. For a list products that have been tested to this requirement, see our test reports on our website at www.cranecomposites.com/testreports. html
- 3. FRP does not support mold or mildew (per ASTM D3273 and ASTM D3274).
- DESIGNS IPSA: Meets minimum requirements of major model building codes for Class A interior wall and ceiling finishes of flame spread ≤ 25, smoke developed ≤450 (per ASTM E-84).
- DESIGNS IPSC: Meets minimum requirements of major model building codes for Class C interior wall and ceiling finishes of flame spread ≤ 200, smoke developed ≤450 (per ASTM E-84).
- 6. DESIGNS IPCN: Meeting certification requirements for CAN/ULC-S102.
- This panel has earned GREENGUARD® Indoor Air Quality Certification (Certificate #16350-410) greenguard.org.



## DESIGNS

#### FABRICATING RECOMMENDATIONS

NOTE: Protect your eyes with goggles; cover your nose and mouth with a filter mask; cover exposed skin when cutting CCI panels.

HAND FABRICATING: Drilling—High speed drill bit (60° cutting angle, with 12°-15° clearance) or hole saw.

CUTTING: Sheet metal shears or circular saw with reinforced carborundum or carbide-tipped blade.

PRODUCTION FABRICATING: Use carbide-tipped tools. Straight cuts can be sheared (90° cutting edge with 0.002" [0.05 mm] clearance) or sawed. For irregular cuts, use die punch or band saw.

CLEANING INSTRUCTIONS: Available from CCI.

SDS: Prior to working with our products, see our most current SDS at cranecomposites.com/sds.html

#### STORAGE REQUIREMENTS

All Crane Composites FRP products should be stored indoors.

#### SERVICEABLE TEMPERATURE RANGE

Panels will perform in temperatures from -40°F (-40°C) to 130°F (55°C). For use in environments beyond this range contact Crane Composites for recommendations.

#### LIMITATIONS

Near Heat Source: Crane Composites panels will discolor when installed behind or near any heat source which radiates temperatures exceeding 130°F (55°C), such as cookers, ovens, and deep fryers. Do not install near a heat source. Uneven Surface: Installation over uneven concrete block walls may result in areas of delamination and bulging.

#### NOTICE

Panels will provide a clean, aesthetically-pleasing finished installation. However, by nature, fiberglass reinforced plastic paneling may occasionally have small areas that are aesthetically unacceptable for use. Panels should be inspected on-site prior to installation. If any portion of material does not provide an acceptable appearance, Crane Composites should be notified at once. Upon verification of unacceptability, that portion of material will be replaced by Crane Composites. Crane Composites' sole responsibility is for the replacement of defective materials but not for labor or other handling or installation expenses.

#### RELATED INFORMATION

For scratch touch ups see document #7507

FLAME SPREAD AND SMOKE DEVELOPMENT RATINGS

The numerical flame spread and smoke development ratings are not intended to reflect alleged hazards presented by Crane Composites products under actual fire conditions and this product has not been tested by Crane Composites except as set forth below. These ratings are determined by small-scale tests conducted by Underwriters Laboratories and other independent testing facilities using the American Society for Testing and Materials E-84 test standard (commonly referred to as the "Tunnel Test").

CRANE COMPOSITES PROVIDES THESE PATINGS FOR MATERIAL COMPARISON PURPOSES ONLY. Like other organic building materials (e.g. wood), panels made of fiberglass reinforced plastic resins will burn. When ignited, FRP may produce dense smoke very rapidly. All smoke is toxic. Fire safety requires proper design of facilities and fire suppression systems, as well as precautions during construction and occupancy. Local codes, insurance requirements and any special needs of the product user will determine the correct fire-rated interior finish and fire suppression system necessary for a specific installation. We believe all information given is accurate, without guarantee. Since conditions of use are beyond our control, all risks are assumed by the user. Nothing herein shall be construed as a recommendation for uses which infringe on valid patents or as extending a license under valid patents. www.astm.org/Standards/E84.htm.

A global leading provider of resilient wall and ceiling coverings. Kemlite® was established in 1954 and the company changed names to Crane Composites in 2007. Crane Composites is headquartered in Channahon, IL and all our products are easily accessible and readily available to our customers.

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